

Work Order ID 162289

Thursday, June 01, 2017 8:56:40 AM

162289

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Item ID: 601.2375 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Washer
Start Date: 6/1/2017 Start Qty: 100.00 ***100*** Cust Item ID:
Required Date: 6/6/2017 Req'd Qty: 100.00 ***100*** Customer:
Reference:

Approvals: Process Plan: **DAS 21 9-89** Date: JUN 01 2017 Tooling: Date: Run Start ***NR1***
QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
601.2375	N/C								
100	PURCHASING	0.00							DAS 13 9-89
100						100		JUN 01 2017	
Purchasing	Memo	0.00							
Purchasing	Issue P/O: 36525								
	Possible Supplier: McMaster Carr								
	Supplier p/n: 90965A160 washer								
	Material release note is required								
110	Receive & Inspect for Damage & Mat'l Certs	0.00							
110									
Packaging	Memo	0.00							
Packaging	Ensure Material Release Note is attached								

100X SPI7-6-5

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Required Date: 6/6/2017 Req'd Qty: 100.00 ***100*** Customer:
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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC6- All purchased or subcontracted products Memo	0.00 0.00				<u>100</u>			DAS 38 89 JUN 05 2017
130 *130* Packaging Packaging	Identify as per dwg & Stock Location <u>CC Corp</u> Memo	0.00 0.00				<u>100</u>		JUN 06 2017	DAS 6 89
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00						<u>176/7 dg</u>	 JUN 06 2017

Picklist Print

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Work Order ID: 162289

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Parent Item: 601.2375

601 2375

Parent Item Name: Washer

Start Date: 6/1/2017

Required Date: 6/6/2017

Start Qty: 100.00

Required Qty: 100.00

Comments: IPP REV:A 12.10.12 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
90965A160 *90965A160* Washer		Purchased	No			110	Each	0.0000	1 **	100 <u>100X Sp 17-6-5</u>			



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO36525

Purchase Order Date 6/1/2017

PO Print Date 6/1/2017

Page Number 1 of 5

Order From :

VU-MCM001

Ship To : DART AEROSPACE LTD

MCMaster-CARR SUPPLY CO,
P.O. BOX 7690
CHICAGO, IL 60680-7690
US

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

RECEIVED
JUN 1 2017

Contact Name

Vendor Phone

330 995 5500

Ship To Contact

Ship To Phone

Ship Via:

Purolator ground ppd

Ship Acct:

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 10

USD

FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	600.0129 1 roll of 72 yards	VHB TAPE 75935A65I	6/5/2017 Yes 6/5/2017	FN	216.00 f	\$0.81	\$174.15
Line Total:							\$174.15
2	90965A160 AS PER DWG 601.2375 B162289	Washer ✓	6/5/2017 Yes 6/5/2017		100.00 Each	\$0.05	\$4.62
Line Total:							\$4.62
3	9753K13 AS PER DWG D5362 REV. A B162292	CAP	6/5/2017 Yes 6/5/2017		100.00 Each	\$0.04	\$4.00

17-6-5

DAS
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7-89

Note:

6/1/2017



200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO36525
Order Placed By
Chantal Lavoie

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06/01/2017

McMaster-Carr Number
4026112-01

Line	Product	Ordered	Shipped
1	75935A651 3M VHB Foam Tape - Adhesive on Both Sides #4930, 1/2" Width x 72 Yards Length, .025" Thick	1 Each	1
2	90965A160 316 Stainless Steel Washer for M5 Screw Size, 5.3 mm ID, 10 mm OD, Packs of 100 <i>SP17-6-5</i>	1 Pack	1
3	9753K13 Flexible Vinyl Push-on Round Caps for 3/16"-1/4" OD, 3/4" Inside Height, Packs of 100	1 Pack	1
4	91525A120 316 Stainless Steel Washer Oversized, 1/4" Screw Size, 0.281" ID, 1" OD, Packs of 25	4 Packs	4
5	91249A146 Phillips Rounded Head Screw Black-Oxide 18-8 Stainless Steel, 6-32 Thread Size, 3/8" Long, Packs of 100	1 Pack	1
6	90145A630 18-8 Stainless Steel Dowel Pin 3/8" Diameter, 1-3/4" Long, Packs of 5	1 Pack	1
7	59915K274 Corrosion-Resistant Ball Joint Rod End 3/8"-24 Thread, Right Hand	10 Each	10
8	53485K22 Push-on Brass Barbed Hose Fitting 1/4" ID, 7/16"-20 UNF 37 & 45 Degree Female Flared End, Packs of 5	2 Packs	2
9	5155T28 Laboratory Tygon PVC Tubing for Chemicals 1/4" ID, 1/2" OD	40 Feet	40
10	5128A57 Low-Profile, Hold-Down Toggle Clamp with Locking Handle, Open Arm, 750 lbs. Holding Capacity	3 Each	3
11	2702T32 Rubber on Polypropylene Wheel Cart-King Caster Swivel, 4" x 1-1/4" Wheel Size, 300 lb Capacity, Easy-Roll Bearing	4 Each	4
12	90876A450 Wing Nut Steel, 1/2"-13 Thread Size, Packs of 1	2 Packs	2

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